





HCI Gas Sensor in Miniature Housing

Applications

- Discontinuous Measurement
- Safety and Environmental Control
- For Portable Gas Detectors

Measurement

Operation Principle	3-Electrode Electrochemical	
Nominal Range	0 - 200 ppm	
Maximum Overload	400 ppm	
Inboard Filter	-	
Output Signal	80 ± 30 nA/ppm	
Resolution (Electronics dependent)	< 1.5 ppm	
T80 Response Time	< 60 s	
Typical Baseline Range (pure air, 20°C)	-5 ppm to 5 ppm	
Maximum Zero Shift (+20°C to +40°C)	see Graph	
Repeatability	< 2 % of signal	
Output Linearity	Linear	
Gain (Only applies to 4-Electrode sensors)	-	

Rev.: Sep-20 Page 1 of 5

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Performance data recorded at 20 - 25 °C, 30 - 50% RH, 900 - 1100 mbar







Electrical

Rec. Load Resistor	10 - 33 Ω
Bias (V_Sens-V_Ref)	not recommended
Conformity to RoHS directive	RoHS Compliance

Environmental

Relative Humidity Range	15 % to 90 % RH non-condensing	
Temperature Range	-20 °C to 50 °C	
Pressure Range	Atmospheric ± 10%	
Pressure Coefficient	N.D.	
Humidity Effect 1)	None	

¹⁾ Abrupt changes in rel. humidity causes a short-term transient signal.

Lifetime

Expected Operation Life	2 years in air
Expected Long Term Output Drift in air	< 2 % signal loss per month
Filter Life	
Storage Life	6 months in container
Rec. Storage Temperature	5°C - 20°C
Warranty Period	12 months from date of dispatch

Rev.: Sep-20 Page 2 of 5

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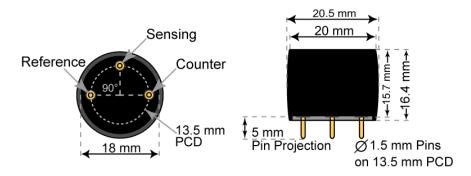






Miniature-Size Outline Dimensions

BOTTOM VIEW SIDE VIEW



± 0.10 mm

Mechanical

Weight 5.5 g

Orientation Any

Housing material Polycarbonate

Rev.: Sep-20 Page 3 of 5

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Cross Sensitivity Data

The table below does not claim to be complete. Interfering gases should not be used for calibration. Please contact Membrapor AG for further support regarding cross sensitivities.

Interfering Gas	Concentration [ppm]	Reading [ppm]
C ₂ H ₄	100	0
Cl ₂	20	< 0.5
CO	1000	0
Ethanol (C ₂ H ₅ OH)	30	< 0.3
H ₂ S	20	< 40
HBr	200	100
NO	25	0
NO_2	20	-6
SO ₂	100	0

Rev.: Sep-20 Page 4 of 5

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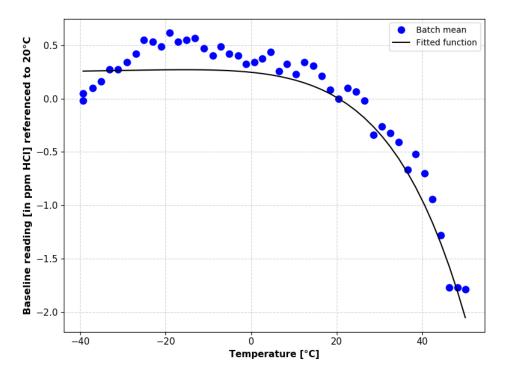




Temperature dependence

The output of an electrochemical sensor varies with temperature. The graphs below show the temperature-dependent variation of baseline and sensitivity, respectively. The results shown here are raw data (batch average) without any post-processing steps. The sensitivity and baseline are referenced to the signal at 20°C (reference point).

Please note: It is highly recommended to acquire the temperature dependence curves with the whole instrument. The sampling system, the humidity, the electronics and the interaction between the electronics and the sensor have a significant impact on the temperature dependence of the final measurement reading.



Baseline shifted with respect to reference point at 20°C.

Rev.: Sep-20 Page 5 of 5

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